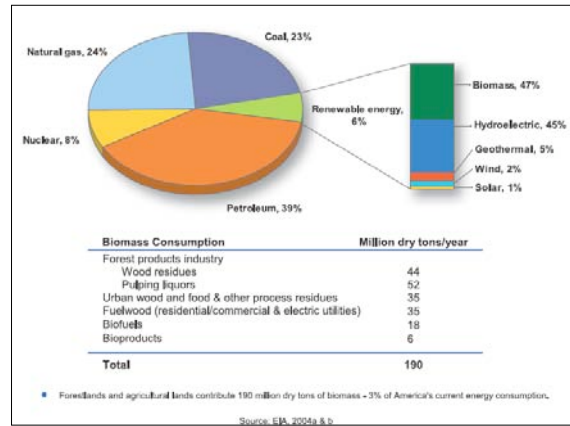


BioFuel Crop Decision Impacts

Biomass

Kurt D. Thelen
Michigan State University

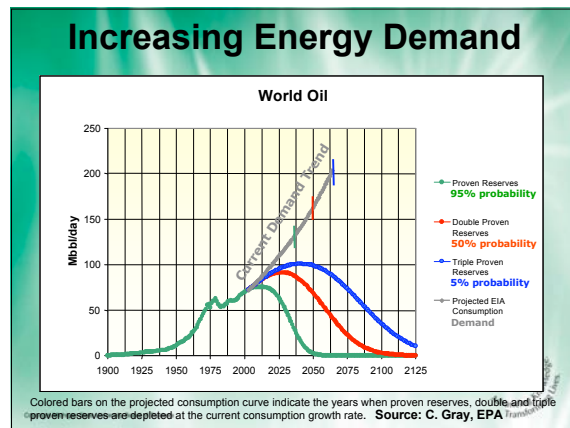
NC Branch ASA
Indianapolis IN
March 13, 2007



Current U.S. liquid fuel consumption ~ 200 Billion gallons about 1/2 of our total oil use

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Biomass Research & Development Act of 2000

- Established the Biomass R&D Technical Advisory Committee:
 - By 2030 Biomass will supply:
 - 5% of the nations power
 - 20% of the nations transportation fuels
 - 25% of its chemicals

The Goal is equivalent to 30% of the current US petroleum consumption and will require 1 billion dry tons of biomass feedstock annually, a 5X increase over current consumption.

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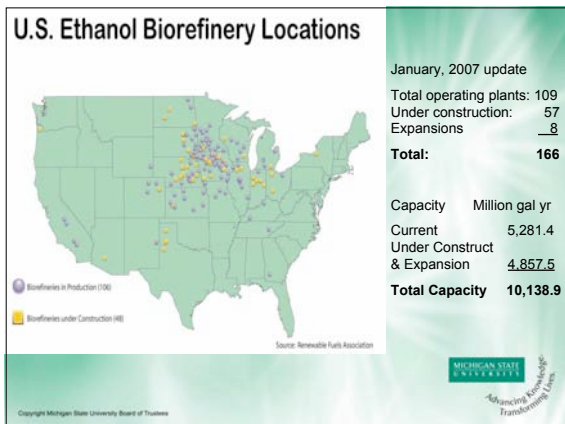
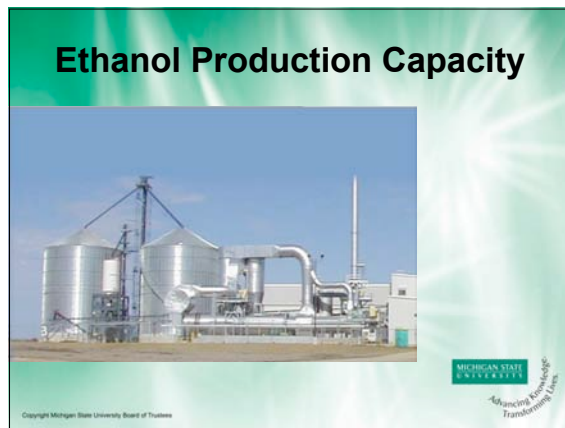
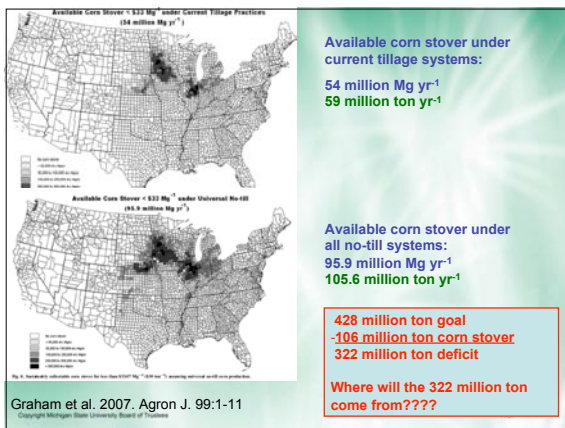
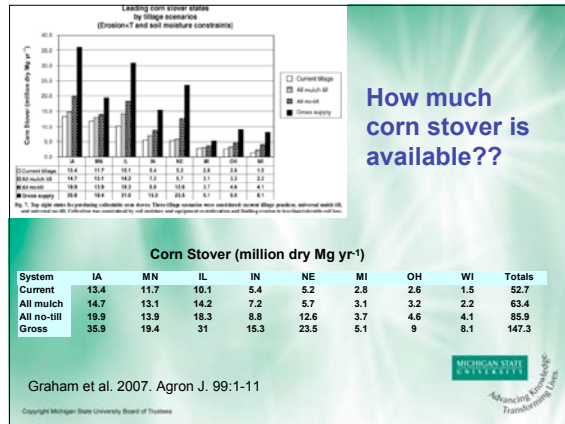
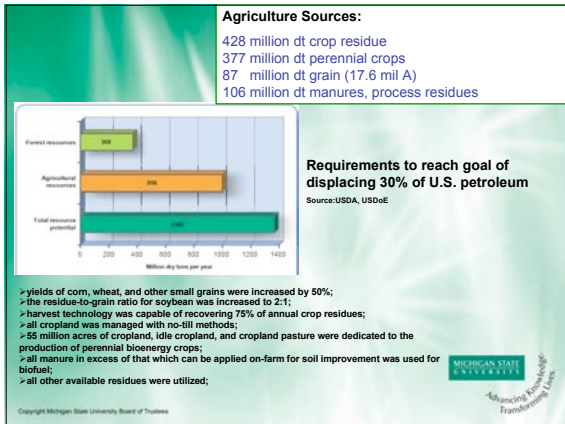
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Energy Policy Act of 2005

- Created the Renewable Fuels Standard (RFS) which established for the first time a nationwide baseline for renewable fuel use.
- Beginning in 2006, oil refiners are required to use at least 4 billion gallons of renewable fuel.
- That level increases incrementally to 7.5 billion gallons per year in 2012.

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Conclusion:


The U.S. will need cellulosic ethanol production to meet our renewable energy goals.


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So ---- what's holding cellulosic ethanol production back?




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Figure 1. Corn starch-to-ethanol dry mill process flow


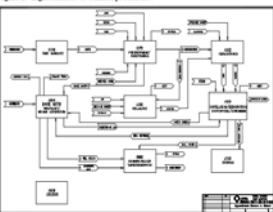



Figure 2. Lignoethanol-to-ethanol process flow



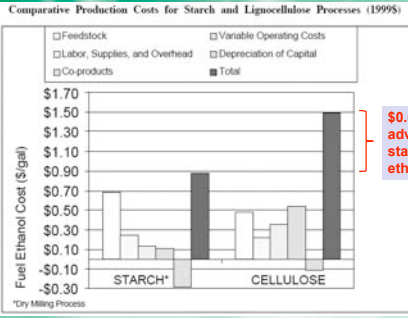
A comparison of a starch-based ethanol production plant with a cellulose-based ethanol production plant.

Source: US DoE National Renewable Energy Lab


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Comparative Production Costs for Starch and Lignoethanol Processes (1999\$)



Process	Feedstock	Labor, Supplies, and Overhead	Co-products	Variable Operating Costs	Depreciation of Capital	Total
STARCH*	0.60	0.10	0.10	0.10	0.10	1.00
	0.60	0.10	0.10	0.10	0.10	1.00
	0.60	0.10	0.10	0.10	0.10	1.00
	0.60	0.10	0.10	0.10	0.10	1.00
	0.60	0.10	0.10	0.10	0.10	1.00
CELLULOSE	0.60	0.10	0.10	0.10	0.10	1.00
	0.60	0.10	0.10	0.10	0.10	1.00
	0.60	0.10	0.10	0.10	0.10	1.00
	0.60	0.10	0.10	0.10	0.10	1.00
	0.60	0.10	0.10	0.10	0.10	1.00


\$0.60 cost advantage to starch based ethanol

Source: USDOE

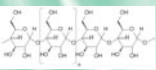

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Basic similarities between starch & cellulose

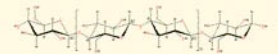


25% Amylose alpha-linked 1-4 D-glucose





75% Amylopectin

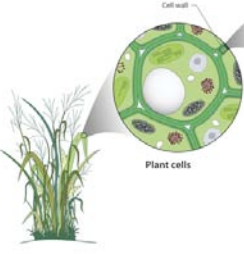


Cellulose- Beta linked 1-4 D-glucose


Cellulose is somewhat similar to starch β -(1,4)-D-glucopyranose units in **4C1** conformation. Cellobiose, which consists of a pair of glucose residues (one right side up and one upside down is the repeating polymer of cellulose).

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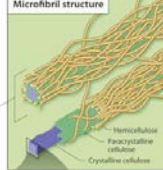
Source: US DoE



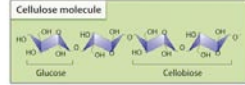
Plant cells



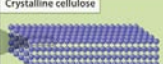
Layered mesh of microfibrils in plant cell wall



Microfibril structure

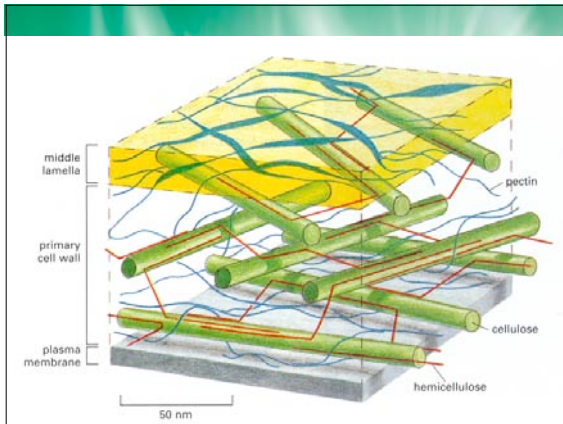


Cellulose molecule



Crystalline cellulose

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Why cellulosic ethanol production may be closer than you think





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Two Primary Drivers

- Energy Security
- Environmental (GWP) Security



Petroleum Replacement Ratio: *the Primary Energy Security Driver*

Petroleum Replacement Ratio (PRR) = $\frac{\text{Liquid Fuels Delivered to User}}{\text{Petroleum Energy Used}}$

Energy Source	Petroleum Replacement Ratio (PRR)
Cellulosic Ethanol Biorefinery	12.5
Corn Ethanol	20
Gasoline	0.84

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Adapted from Farrell, et al (2006)

Fossil Energy Replacement Ratio: *the Primary Climate Security Driver*

Fossil Energy Ratio (FER) = $\frac{\text{Energy Delivered to Customer}}{\text{Fossil Energy Used}}$

Energy Source	Fossil Energy Ratio (FER)
Cellulosic Ethanol Biorefinery	5.3
Corn Ethanol	1.4
Gasoline	0.8
Electricity	0.4

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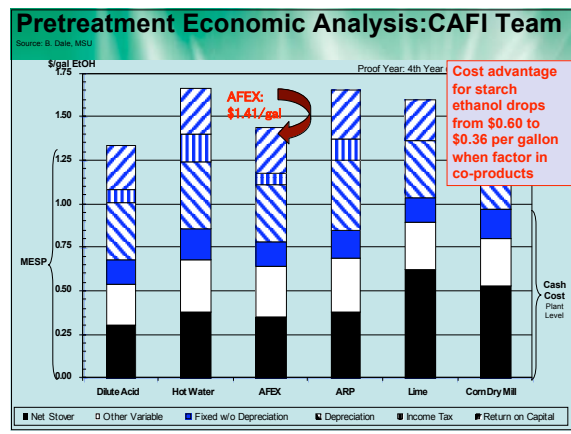
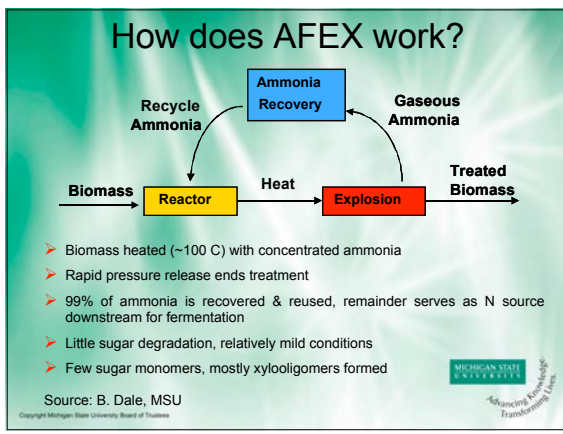
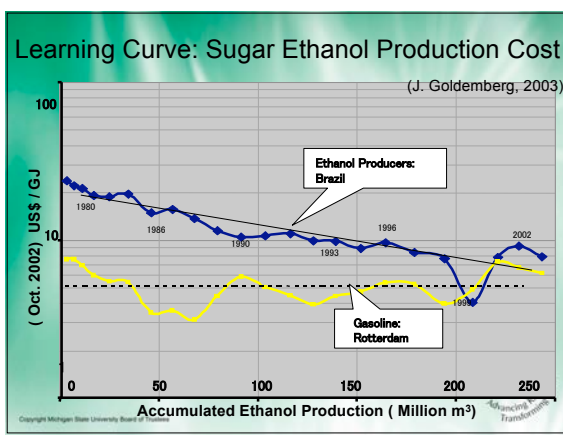
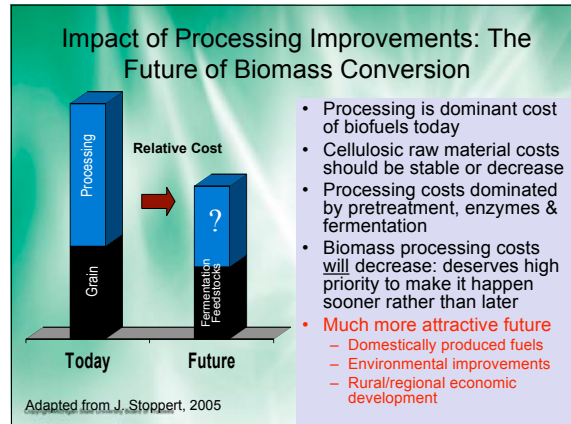
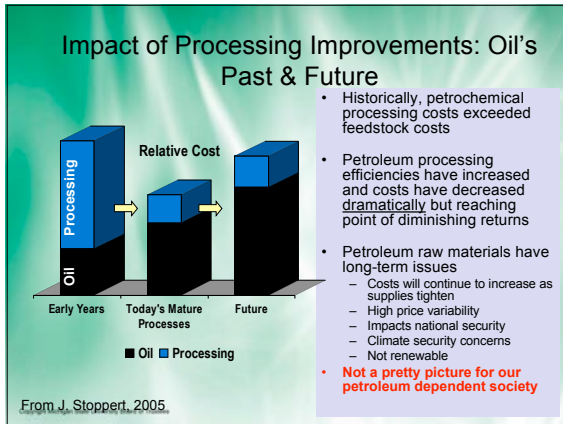
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Source: J. Sheehan & M. Wang (2003)

Cellulosic ethanol closer than you think.

- Better Technologies
 - Better & cheaper pretreatments-AFEX for example
 - Better & cheaper enzymes
 - Better fermentation micros that ferment & produce enzymes
 - Consolidated bioprocessing (CBP) is coming right along
 - Better integration of these technologies
- Venture capital & (we hope) more research funding
- Heightened awareness of oil "externalities"
 - Potential for climate change
 - Economic development driver
 - 9/11 and terrorism
- RFS & other help from "big brother": ethanol from corn
- Testing platforms: pulp mills & corn mills
- \$60 per barrel oil

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 **February 2007**

Range Fuels, a Colorado based company announced construction of a cellulose (wood waste & byproducts) ethanol production plant in Treutlen County Georgia.



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Biomass Cropping Systems



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Expected Biofuel Yields

Crop	Ps	Bu/wt	Crop Yield	Biofuel	EtOH or oil/bu	EtOH or oil yield/A
Corn	C4	56 lb	150 bu/a	EtOH	2.8 gal	420 gal
**Corn + Stover		56 lb	150 bu/a 3.5 ton	EtOH	2.8 gal 72 gal/ton	420 252 672 gal
Switchgrass	C4	NA	8 ton/a	EtOH	72 gal/ton	576 gal
Soybean	C3	60 lb	40 bu/a	Diesel	1.5 gal	62 gal
Sunflower	C3	27 lb	50 bu/a	Diesel	1.5 gal	77 gal
Canola	C3	50 lb	42 bu/a	Diesel	2.9 gal	120 gal

**Not sustainable on all corn acreage. Need ~ 4 ton crop residue (root + shoot) annually just to maintain current SOM levels.
Soybean residue (root + shoot) = 2 ton/year so need 4 ton + 2 ton from corn to cover soybean year in 2 yr rotation

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Ideal ecological traits of a biomass energy crop

- C₄ photosynthesis
- Long canopy duration
- Perennial
- No known pests or diseases
- Rapid spring growth (out compete weeds)
- Sterility
- Partitions nutrients to roots in fall
- High water use efficiency

Source: Raghu et al. Science 313:1742

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Example of "Ideal" biofuel crop

SPRING/SUMMER
Mineral nutrients ↑
Translocation from rhizomes to growing shoot


FALL
Mineral nutrients ↓
Translocation to rhizome as shoot senesces

WINTER
Lignocellulose dry shoots harvested, nutrients stay in rhizomes

Modified slide Courtesy of Dr. Steve Long, 2005

Will available water limit biomass yields?

Species	Et g/kg	Source	Notes
Miscanthus	7.8 – 9.5	Beale et al. 1999	Southern U.K.
Miscanthus	3.4 - 4.1	Uffe Jorgensen	Denmark
Switchgrass	4.8 – 5.9	Byrd & May 2000	8 cultivars
Corn	3.0	Howell et al. 1988	
51 C3 plants	1.6	Stanhill 1986	



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Example

Field located in Clinton County MI

Soil water holding capacity:
Blount loam 0.17 cm per cm soil water holding capacity in top 36 inches of soil.

36 inches x 0.17% = 6.12 inches of available soil water

Average rainfall: 15.46 inches expected rainfall
15.46 inches expected + 6.12 inches soil available = 21.6 total in.

Species	Et g/kg	Yield @ 21.6" H ₂ O
Miscanthus	7.8 - 9.5	19 - 23 dton/A
Miscanthus	3.4 - 4.1	8 - 10 dton/A
Switchgrass	4.8 - 5.9	12 - 14 dton/A
Corn	3.0	7 dton/A
51 C3 plants	1.6	4 dton/A



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Production Costs with BioFuel Crops



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Hay, Grass 1,000-Lb Round Bales				Corn Grain (following corn) 150 Yield Goal Conventional Cultural Practices					
Quantity	Unit	Price per Unit	Total per Acre	Quantity	Unit	Price per Unit	Total per Acre		
REVENUE SOURCES				REVENUE SOURCES					
Grass hay	8	ton	\$ 90.00	\$ 400.00	Grain	150	bu	\$ 3.80	\$ 570.00
TOTAL REVENUE \$ 400.00				TOTAL REVENUE \$ 570.00					
CASH EXPENSES				CASH EXPENSES					
Fertilizer	70	lb	\$ 0.39	\$ 27.30	Seed	30,000	kernel	\$ 0.00	\$ 33.75
Phosphate	40	lb	\$ 0.36	\$ 14.40	Fertilizer ¹	155	lb	\$ 0.38	\$ 60.45
Potash	85	lb	\$ 0.23	\$ 19.55	Nitrogen	45	lb	\$ 0.36	\$ 16.20
Lime	0.25	ton	\$ 20.00	\$ 5.00	P ₂ O ₅	75	lb	\$ 0.23	\$ 17.25
Insecticides			\$ 3.75		Lime			\$ 6.00	
Twine, wrap	16	bales	\$ 1.50	\$ 24.00	Herbicides ²			\$ 29.25	
Fuel, oil, lube	7	gal	\$ 1.73	\$ 12.08	Insecticides ³	5	lb	\$ 2.50	\$ 12.50
Equipment repairs			\$ 8.00		Drying	150	bu	\$ 0.25	\$ 37.50
Utilities, phone			\$ 0.50		Fuel, oil, lube ⁴	5	gal	\$ 1.73	\$ 8.63
Stand establishment	1.5		\$ 27.20		Repairs			\$ 22.50	
					Utilities			\$ 6.00	
					Trucking	150	bu	\$ 0.15	\$ 22.50
					Marketing	150	bu	\$ 0.05	\$ 7.50
TOTAL SELECTED CASH EXPENSES \$ 141.78					TOTAL SELECTED CASH EXPENSES \$ 281.53				
REVENUE ABOVE SELECTED CASH EXPENSES \$ 258.22					REVENUE ABOVE SELECTED CASH EXPENSES \$ 288.48				
Family and regular hired labor, hours ⁵			5.0		Family and regular hired labor, hours			3.6	
Dry hay equivalent, tons ⁶			8.0		Corn grain equivalent, bu			8.0	



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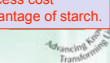
Crop Cash Production Costs per Gallon of Ethanol Produced

Crop	\$/A	Field yield	Ethanol	\$/g EtOH
Corn grain	281.53	150 bu/A	2.8 g/bu	\$0.67
Switchgrass	141.78	8 ton/A	72 g/ton	\$0.25
Corn + *Stover	351.53	150 bu + 3 ton	2.8 + 72	\$0.55


*Based on removal of 3 ton residue at a cost of \$40.00 acre (USDoE) + increased fertilizer at \$30.00 an acre. Does not include lost carbon.

Production cost advantage of cellulose (\$0.42 gal) may exceed process cost advantage of starch.


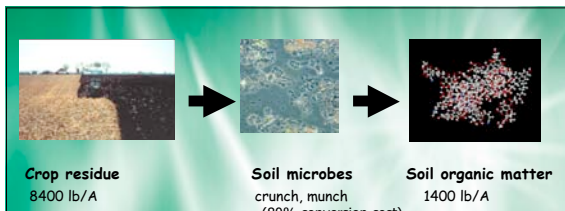
Transport Costs!!!!



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What About Soil Carbon ??

Crop residue
8400 lb/A

Soil microbes
crunch, munch
(80% conversion cost)

Soil organic matter
1400 lb/A

The problem is that in addition to feeding the soil microbes 80% of our crop residue to convert it to SOM we also have to feed them ~2.0 to 2.5% of the SOM (SOM decay factor) (@2.8% SOM level)
56,000 lb SOM x 2.25% = 1260 lb SOM x 6 = 7560 lb crop residue

Need 7560 lb crop residue/A/yr (3 1/2 tons) to cover SOM decay

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Assume: Corn above ground biomass yield of 9 ton/A
 Harvest index: 50%
 Whole plant C content in corn of 43%
 Root rhizosphere C deposition = 29% shoot C
 Need 7560 lb to maintain current SOM level

Total residue root + shoot = 5220 lb root + 9000 lb stover = 14,220 lb/A
 14,220 lb/A – 7560 lb/A required = **6660 lb/A** available for bioenergy harvest.

If corn soybean rotation: 3110 lb/A deficit in plant material
3550 lb/A corn stover available for bioenergy harvest

Consistent with Nelson @ 1.4 ton/A and Purlack & Turhollow 2.5 ton/A.

Current equipment constraints limit maximum harvestable corn stover at 70% (Schechinger and Hettenhaus) ---6300 lb/A

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Perennial grasslands used for grazing or forage net 900 lb C (equivalent to 2093 lb residue) annually
 source: CAST

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Can Soil Carbon Losses be Compensated for with Management Practices ???

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Main effect means for Soil C GWP, soil GHG flux, input GHG flux, and net GWP at East Lansing in the SCS rotation

Trt	Soil C GWP	Res. C	Soil GHG flux	Input GHG flux	Net GWP	Net GWP -R
	-----g CO ₂ m ⁻² y ⁻¹ -----					
Cmpst	-1999	-1358	988	1404	-964	394
Manure	-1006	-2406	2234	19	-1159	1247
None	36	-482	1459	10	1022	1505
LSD	528	449	220	-	556	618
None	-977	-1286	1217	476	-570	716
Rye	-1002	-1545	1904	479	-164	1381
LSD	NS	NS	180	-	NS	534

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Great potential for improved genetics

- Soluble sugars in biomass crops similar to sugar cane.
- Low fiber content similar to brown mid-ribs.
- Oil expression outside the embryo.
- Process enzymes (amylase and hydrolysis enzymes) present in the plant tissue.
- etc.

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Biomass Processing Logistics



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Ruminant Animals & Biorefineries

<p>Mobile Cellulose Biorefinery (a.k.a. Cow)</p>  <p>Ruminant Bioreactor: Biomass Input ~ 28 Lb/Day Capacity ~ 40 Gal Fermentor</p>	<p>Stationary Cellulose Biorefinery</p>  <p>SSCF Bioreactor: Biomass Input ~ 5,000 Dry Ton/Day = 10 M Dry Lb/Day Capacity ~ 45 M Gal Fermentor</p>
---	--

Cow is 3x more efficient than bioreactor


Source: B. Dale, MSU



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Biomass Processing Challenges


- Water use ~ 3.5 g H₂O per g EtOH
Recycling lowers H₂O use considerably
- Travel \$ limit production area to 50 m.
Pelletizing & on-farm pretreatment
- Truck traffic – 100 mil g biomass plant = 200 trucks/day
Pelletizing & on-farm pretreatment



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Conclusions

- Both starch and cellulosic ethanol feedstocks are needed to meet federal renewable fuel goals.
- Corn stover supply is limited by soil erosion and soil carbon factors.
- Cellulosic ethanol processing improvements are continuing.
- Genetic improvement to energy crops is in its infancy.



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Thank you
for your attention



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